

WEBAC Corp. - Concrete Solutions™

6500 QuickFix™

Two Component Flexible Polyurea Joint Repair System

Fast Concrete Joint Repairs - Cartridge System and in Pails

6500 QuickFix™

POLYUREA REPAIR SYSTEM

RANGE OF APPLICATION

- ✓ To fill cracks, damaged control joints, construction joints on horizontal concrete
- ✓ For industrial floor applications which receive heavy vehicle traffic, such as fork lifts or steel wheeled carts
- ✓ Highly flexible, allowing slab movement, yet strong enough to protect the vertical edges of concrete from spalling under extreme loading
- ✓ Interior and Exterior . Only slight discoloration in UV exposure

ADVANTAGES

- ✓ 100% Solids, Meets VOC Regulations
- ✓ Remains Flexible, Even in Cold Temperatures
- ✓ Return Project to Service in 60 Minutes
- ✓ Cures From -20OF to 130OF
- ✓ Highly Moisture Insensitive
- ✓ Odorless, No Toxic Vapors
- ✓ Resistant to Petrochemicals

TYPICAL APPLICATION ENVIRONMENTS

- | | |
|-----------------------------------|-----------------------------------|
| ✓ Industrial Facilities | ✓ Airports |
| ✓ Warehouse Floors | ✓ Water and Waste Water Treatment |
| ✓ Manufacturing Facilities | ✓ Cold Storage Facilities |
| ✓ Pulp and Paper Mills | ✓ Food Processing Facilities |
| ✓ Bottling and Canning Facilities | ✓ Freezers |

TYPE OF MATERIAL

6500 QuickFix is a technologically advanced multiple application product. This polyurea is a moisture insensitive, self leveling, 100% solids, two component, 1:1 ratio, very flexible elastomer.

6500 QuickFix is an excellent joint and crack filler for concrete in applications that are time critical. It works well in adverse temperature conditions as the material cures rapidly in ambient temperatures from -20F to 130F. The tack free time is 5 to 15 minutes. This permits to reopen the jobsite to vehicle and foot traffic just one hour after the application.

APPLICATION

Clean the area of debris and contaminants, such as oils, loose materials, dirt, rubber etc., to allow for good adhesion of the product. Expose clean rough concrete for best results.

If using a saw to cut concrete and clean the crack, remove all the dust from the cut out area. Make sure the area is dry. Vacuum or blow off cement dust.

For bulk mixing, pre-mix each component thoroughly. Proportion equal parts by volume of Component "A" and Component "B" through appropriate metered mixing equipment. Mix only the quantity that can be used within 2 minutes and do not allow mixed material to reside in static mixing head or mixer for more than 2 minutes or nozzle blockage may result.

Do not add solvents. They will prevent proper cure. Not for sealing cracks and joints under hydrostatic pressure or with extreme movement. Material is a vapor barrier after cure. Minimum age of concrete must be 21-28 days, depending on curing and drying conditions prior to applications.

MAINTENANCE OF EQUIPMENT

Remove all excess sealant and any smears. Tools and mixing equipment are best cleaned immediately after use. Solvents are hazardous, are aggressive towards plastic and rubber and might be in conflict with regulations on the jobsite. Caution! Some cleaners are combustible.

SAFETY/PRECAUTION

Protect your health! While working with this material, safety goggles, gloves and safety clothing must be worn at all times. While injecting, a full face shield is strongly recommended. Spills and blow-outs do happen! Protect yourself and others on the jobsite. Consider property in proximity of the application area to prevent loss or damage. Protect your jobsite from unauthorized persons. Store all materials and equipment safely and out of reach of children!

Observe container labels, MSDS, and instructions in the WEBAC Corp. Product Catalog before using the product and equipment. In case one of the components comes in contact with the skin, wash thoroughly with soap and water. Provide adequate ventilation in volume and pattern in working area. Further protection: emergency showers and eyewash stations.

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TECHNICAL DATA

PHYSICAL PROPERTIES:

Color (A+B)		Charcoal Gray, Black, or other Self Leveling
Viscosity (mixed)		1:1
Mix Ratio (by volume)		4 min
Pot Life 100 grms at 77F		10-15 min
Tack Free , Thin Film at 77F		60 min
Initial Cure		5 days
Final Cure		200
% of Elongation	ASTMD-412	700
Tensile Strength, psi	ASTMD-412	
Bond Strength, fully cured clean concrete, psi	ASTMC-882	400
Shore "A" Hardness	ASTMD-2240	80-85A
Toxicity		Essentially Non-Toxic in Cured Form
Resistance to Chemicals		Resistant to Most Organic Solvents, Mild Acids, Alkali and Micro Organisms

Material Consumption

Filling joint slots in given dimensions.
 Feet achieved with 22 oz. Cartridge

Width (in.)	1/4"	1/2"	3/4"	1"	1-1/4"	1-1/2"
1/4"	52.9					
1/2"	26.5	13.2				
3/4"	17.6	8.8	5.9			
1"	13.2	6.6	4.4	3.3		
1-1/4"	10.6	5.3	3.5	2.6	2.1	
1-1/2"	8.8	4.4	2.9	2.2	1.8	1.5
1-3/4"	7.6	3.8	2.5	1.9	1.5	1.2
2"	6.6	3.3	2.2	1.6	1.3	1.1
2-1/2"	5.3	2.6	1.8	1.3	1.1	.87
3"	4.4	2.2	1.5	1.1	.87	.73

Chemical Resistance Chart
 available

PACKAGING:

1:1 ratio by volume units:	22/44/56 oz. Cartridges,	2 gal. Units,	10 gal. Units
22oz. cartridge yields 39 cu. in.			
Shelf Life:	1 year in original unopened container.		
Storage Conditions:	Store at 55F-95 F.		
Disposal:	Empty containers must be drip free.		

Application Guns

We supply pneumatic, electric
 & hand operated application guns.



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